Commonwealth of Kentucky Division for Air Quality

PERMIT APPLICATION SUMMARY FORM

Completed by: Elahe Houshmand

Leggett & Platt, Inc.	
435 Embry Drive	
Leitchfield, Kentucky 427	754
2/9/2009	
3429, Hardware, NEC	
21-085-00021	
1567	
APE20090001	
F-09-008	
[] General permit	
[] Title V	
[] Synthetic minor	
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[x] Construction/operating	g
[] Compliance sc	hedule included
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[x] NSPS	[x] SIP
[] NESHAPS	[] Other
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per 401 KAR 51:001, 1(116))(b)
Forceable emissions cap	
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EMISSIONS SUMMARY:

Pollutant	Actual (tpy) from TEMPO	Allowable (tpy)	Potential (tpy)
PM/PM_{10}	1.72	NA	34.3
SO_2	0.009	NA	0.026
NOx	1.50	NA	3.75
СО	1.26	NA	3.21
VOC	11.4	<90	138
Cr	0.0174	NA	0.139
Со	0.00032	NA	0.003
Mn	0.0111	NA	0.091
Ni	0.0402	NA	0.329
Single HAP (by CAS)	1.19	7.43	7.43
Diethylene glycol monobutyl ether			
Source wide HAPs		9.00	9.00

SOURCE DESCRIPTION:

The Leggett & Platt's Leitchfield facility manufactures bedframes. Raw steel is processed (cut, stamped, pressed, etc.) and welded (EP 06) into bedframes. The bedframes are hung on a monorail conveyor that travels through one of two coating processes. First, the frames enter a two-stage washer (EP05 or EP09) for removal of oils and dirt. After a few minutes of drip dry, they enter either a flow coater (EP#01) or a dip tank (EP08). Frames are coated a with water based bake enamel, then frames are allowed to "flash off" for about 15 minutes at room temperature. Next, frames coated using flow coater process line 1 travel to a natural gas bake oven (EP 02) for curing and frames coated using dip tank process line 2 air dried. From the oven, frames are cooled by fans then moved to the final assembly area. A natural gas controlled pyrolysis furnace- burn-off oven (EP07) is used to clean hooks and racks that have been coated with paint.

EMISSIONS AND OPERATING CAPS DESCRIPTIONS:

40 CFR 60, Subpart EE, VOC emissions will be controlled within the constraints of regulation of 40 CFR 60, Subpart EE by controlling the formulation of paint used so that VOC content is less than 0.90 Kg per Liter of coating solids applied. The owner or operator shall submit a written report every calendar quarter of each instance in which the volume-weighted average of the total mass of VOC's emitted to the atmosphere per volume of applied coating solids is greater than 0.9 kilogram per liter of coating solids applied. If no such instances have occurred during a particular quarter, a report stating this shall be submitted semiannually.

Conditional Major Emission Limitation

Leggett & Platt, Inc. located in Leitchfield, KY has requested voluntary permit limits of less than 90.0 tons per year of volatile organic compounds (VOC), 7.43 tons per year of individual hazardous air pollutant (HAP) and 9.0 tons per year of combined HAPs.

401 KAR 59:010, New process operations, Section 3

- 1. Visible emissions shall not equal or exceed 20% opacity for each applicable process.
- 2. Particulate matter emissions shall not exceed 2.34 pounds/hour for each applicable process.